



## Diecutting Information Sheet

### Tips

Too many diecuts on a job can have an effect on the structural integrity of your overall piece.

Windows and other design elements 1/4" or larger can be cut out on press saving many hours and cost of hand stripping.

Cutting, scoring, cut scoring and perforating can all be done in one press.

If the diecutting project requires folding and gluing, it is recommended that the job stay at one source.

### Rules

- All layouts should be furnished as full sheet film positives. Different types of rule should be identified as such.
- There should be at least 1" from gripper edge to the first rule.
- Sides and tail of sheet can be cut within 1/4" of edge.
- Cutting rules must be at least 1/4" apart.
- Nicks occur on diecut materials but will be kept to a minimum and put in preferred locations.

### Related Terms

Scoring, cut score, perforating, surface cutting, in line stripping, scrap out, nicking, gripper edge and side guide

### Technologies:

**Equipment:** Bobst, Thomson and Kluge

**Diecutting Dies:** Steel Rule

(files accepted: .ai, .eps, .dxf, .pdf with vector content)

### Specifications:

**Sheet Size:** 3" x 5" up to 36" x 50"

**Stock:** up to 60 pt.