



## Foil Stamping & Emboss Combination Information Sheet

### Tips

Foils are available in a variety of metallic, matte pigment, gloss pigment, pastel, pearl, pattern and holographic choices. Holographic foils cost more than metallic foils but their unique light-altering qualities make them well worth the costs when used appropriately.

Properly laying out press sheets can save hundreds to thousands of dollars. Consult with us before finalizing the layout.

Good sharp edges are indicative of quality foil stamping. The smaller the foil image, the more difficult it is to have clean edges. The smoother the substrate, the more brilliant the foil will appear and the cleaner the images will be. Also, metallic foils break cleaner than pigmented and pearl foils.

(Please refer to the foil stamping information sheet for additional tips)

### Rules

- Same rules apply as the foil stamping information sheet.
- Combination dies are embossing dies with a sharp edge around each image to release the foil from the carrier.
- Combination dies are not recommended for use over film lamination.
- When film lamination or U.V. coating is added, foil and embossing must be run in separate passes.
- Combination dies are more expensive than foil dies but save an additional pass through the press to create the foil emboss combination

### Technologies:

**Equipment:** Bobst, Thomson and Kluge

**Foil Stamping Dies:** Copper and brass

(files accepted: .ai, .eps, .dxf, .pdf with vector content)

### Specifications:

**Sheet Size:** 3" x 5" up to 36" x 50"

**Stock:** up to 60 pt.